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Split

D3690-041
Job Sheet 199071



Part No: D3690-041

Job Qty: 2 pcs

Part Name: Glareshield Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/12/19

Job Tracking No:

Due Date: 9/24/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 18399

Note: DWG REV C IPP Rev:A 08-04-29 new issue DD verified by:ec IPP Rev:B 08-07-14 revB as per dwg DD
verified by:ec IPP Rev:C 08-09-08 added painting DD verified by:EC IPP Rev:D 08-10-07 revC as per dwg DD
verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	2 pcs		9/24/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

PRIORITY

DAS
58
Q-80

SEP 18 2019

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110 Small Fab - 2 - B4B	2 pcs	9/24/19	0.00 6.90	Small Fab - 1 - B4B	DAS	
				Small Fab - 2 - B4B	58	SEP 19 2019
				Small Fab - 3 - B4B	9 89	
				Small Fab - 4 - B4B		
				Small Fab - 5 - B4B		
				Small Fab - 6 - B4B		
				Small Fab - 7 - B4B		
120 QC 5	2 pcs	9/24/19	0.00 0.00	Small Fab - 8 - B4B		
				QC 5 - 10		
				QC 5 - 12		
				QC 5 - 17		
				QC 5 - 18		
				QC 5 - 19		
				QC 5 - 22		
				QC 5 - 24		
				QC 5 - 3		
				QC 5 - 43		
				QC 5 - 49		
				QC 5 - 51		
				QC 5 - 58		
				QC 5 - 68		
				QC 5 - 9		
				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40	DA	SEP 19 2019
				QC 5 - 61	41	9-89
				QC 5 - 81		
130 Spray Paint - 2 - B4B	2 pcs	9/24/19	0.00 7.41	Spray Paint - 1 - B4B		
				Spray Paint - 2 - B4B		
				Spray Paint - 3 - B4B		
				Spray Paint - 4 - B4B		
140 QC 14	2 pcs	9/24/19	0.00 0.00	QC 14 - 15		
				QC 14 - 2		
				QC 14 - 34		
				QC 14 - 41		
				QC 14 - 51		
				QC 14 - 58		
				QC 14 - 59		
				QC 14 - 9		
				QC 14 - 68		
				QC 14 - 40	DAS	SEP 27 2019
				QC 14 - 19	40	9-89
				QC 14 - 43		
				QC 14 - 24		
				QC 14 - 61		
				QC 14 - 81		
150 Packaging 3-1 - Stock - B4B	2 pcs	9/24/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	2 pcs	9/24/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	70
				QC 21 - SA - 53	53

Map B. 9/27/2019

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Part Op 100 - (Pick Kit)
 Descriptions: 110 - (Small Fab)
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Spray Paint / NDT Room)
 140 - (QC14- Inspect Spray Paint)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Primer: 00138983

Paint: 00138983

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR3213-4-03	Rivet	70 Ea (35 ea)	100-Packaging 1 - Pick Kit	5158593
D3690-1	Glareshield	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5203089
D3697-041	Tube Assembly	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5213853
D3698-1	Support Angle	2 pcs (1 ea)	100-Packaging 1 - Pick Kit	5056290
MS20426AD3-5	Rivet	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	4533
NAS1149DN332J	Washer	4 Ea (2 ea)	100-Packaging 1 - Pick Kit	00107837

512608

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	CR3213-4-03	70	197	0
	D3690-1	2	3	0
	D3697-041	2	2	0
	D3698-1	2	4	0
	MS20426AD3-5	4	435	0
	NAS1149DN332J	4	628	0

Part Specifications
Specifications could not be found.

Plex 9/18/19 9:59 AM dart.lacelle.linda